

# **BYK-4513**

Adhesion promoter for 2K aqueous epoxy systems to increase adhesion to metal substrates and corrosion resistance.

## **Product Data**

#### Composition

Solution of a polymer with functional groups

#### **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Amine value: 60 mg KOH/g Density (20 °C): 1.06 g/ml Non-volatile matter (30 min., 150 °C): 41 %

Solvents: Dipropylene glycol monomethyl ether (DPM)

Flash point: 84 °C

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Applications**

## **Coatings Industry**

#### **Special Features and Benefits**

BYK-4513 is used in aqueous epoxy-based coating systems as an adhesion promoter for metal substrates. It increases the wet and dry adhesion and the mechanical resilience, and can also help to improve the corrosion resistance of the coating. The polymeric character of BYK-4513 and its attachment to the metal-coating interface also provide more flexibility to the film coating. BYK-4513 is silane free and has outstanding storage stability.

#### **Recommended Use**

Protective coatings		
Industrial coatings		
especially recommended	recommended	

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#### **Recommended Levels**

1-5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

#### **Incorporation and Processing Instructions**

The additive can be incorporated in either the hardener or the base paint, however, compatibility and storage tests should be carried out for the respective components and in the final coating formulation. The time of addition depends on the compatibility in the coating system; it is generally recommended to incorporate the additive during the grinding phase. With good compatibility, it can also be used as a post-additive.







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